



# MINING PUMPS

BELOW & ABOVE GROUND

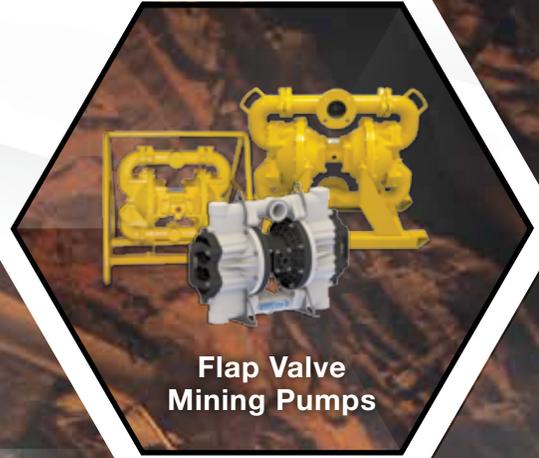
FOR THE MOST DEMANDING  
MINING APPLICATIONS

Your Dedicated Resource for Air Operated Double Diaphragm (AODD) Pumping Solutions

 **Durable**

 **Portable**

 **Handles Solids**



# THE SANDPIPER ADVANTAGE

## PUMPS BUILT FOR HANDLING SOLIDS-LADEN, ABRASIVE AND CORROSIVE LIQUIDS

For over 50 years, SANDPIPER, a Warren Rupp, Inc. brand, has been a leading global Air Operated Double Diaphragm (AODD) pump manufacturer, featuring the broadest range of products to meet the needs of various mining applications. SANDPIPER AODD pumps feature best-in-class flap and ball valve configurations to pump in the toughest conditions.

[LEARN MORE AT SANDPIPERPUMP.COM](http://SANDPIPERPUMP.COM)

### Recommended Applications

When durability and reliability are paramount in the rigorous environments of today's mines and construction sites, our pumps deliver the rugged performance needed. These pumps are designed to be tossed, dragged and crammed into position to get the fluids you need removed in a hurry.

- Mine Face Dewatering
- Drift Dewatering
- Water Evacuation
- Lagoon Sludges
- Muck / Slime / Slurry
- Refueling
- Injection
- Belt Head Clean-up Dewatering
- Utility (Portable)
- Fuel Transfer
- Oil Transfer
- Filter Press
- Drillers Mud
- Concrete Transfer

### Exclusive ESADS+Plus Air Distribution System

Independent of the pilot valve position, the cross-drilled pressure ports in the main directional air valve spool provide a pneumatic bias of the spool at either end of travel. This is accomplished by directing (inner) chamber pressure to the end of the spool, boosting and sustaining pilot pressure until point-of-shift of the pilot valve.

#### Externally Serviceable Air Distribution System includes:

- Complete in-line serviceability
- On-Off-On reliability guaranteed
- Lube free, consistent restarts
- **PATENTED** cross-drilled pressure ports



SCAN TO WATCH THE ESADS+PLUS VIDEO  
SANDPIPERPUMP.COM/ESADSVideos

### Performance & Reliability



#### Safety

SANDPIPER pumps comply with the broadest set of certifications and standards in the industry



#### All Bolted Construction

All bolted pump construction allows for instant part alignment, uniform torquing of seals and high pressure capabilities



#### Diaphragm Connecting Rods

Reliable and consistent diaphragm control; guaranteed not to yield under tension or compression



#### Guaranteed Reliability

- All pumps come with a 5-year limited warranty
- ESADS+Plus Air Valve guaranteed not to stall
- Corrosion resistant stainless steel diaphragm connecting rod guaranteed not to bend



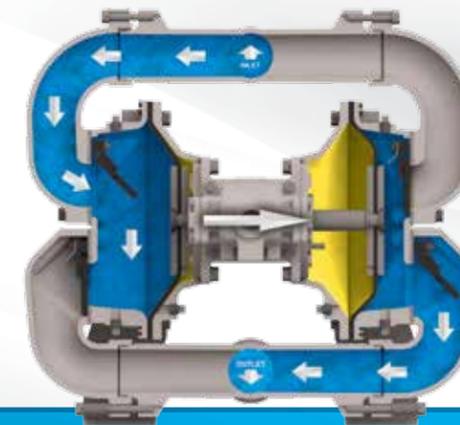
#### Fully Groundable

Pumps are ATEX compliant and safe in potentially explosive atmospheres by ensuring static electricity dissipation



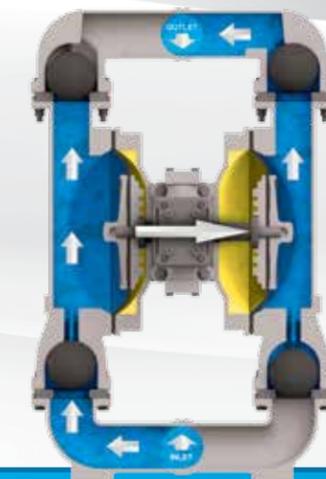
#### Tested Quality

100% wet tested after final assembly to ensure proper functionality; testing includes, but is not limited to, deadheading, priming and sealing



### Flap Valve Mining Pumps

- Hinged Flap Check Valves
- Solids Range 1" to 3" (25mm to 75mm)
- Dry Primes Up to 24' of Water (7m)
- Bottom Discharge Porting, Passes Settling Solids



### Ball Valve Mining Pumps

- Weighted Ball Check Valves
- Solids Range .13" (3mm) to .38" (9.65mm)
- Dry Primes Up to 20' of Water (6m)
- Top Discharge Porting, Passes Entrained Air

RELY ON THE ABOVE AND BELOW GROUND FIELD-PROVEN EXPERIENCE OF SANDPIPER

SCAN TO LEARN MORE  
SANDPIPERPUMP.COM/MINING



# FLAP VALVE MINING PUMPS

HEAVY DUTY AODD FLAP VALVE PUMPS FOR MINING APPLICATIONS

## Performance & Reliability

-  **Flap Check Valves**  
Ideal for solids laden fluids, abrasive and viscous fluids, sludge & slurries
-  **Solids Handling**  
Up to 3" (75mm)
-  **Superior Dry Prime**  
Dry suction lift up to 24' (7m) of water
-  **Bottom Discharge**  
Gravity assist is ideal for pumping liquids with settling solids and slurries
-  **ESADS+Plus Air Valve**  
Externally Serviceable Air Distribution System
-  **All Bolted Construction**  
Durable and leak free design
-  **Durable Diaphragm Connecting Rod**  
Guaranteed to not bend or yield in operation
-  **Deadheads Safely & Runs Dry**  
No pump or system damage
-  **Extended Wear Package**  
Diaphragm wear pad, heavy duty actuator plunger and bushing
-  **Suction Strainer**  
Available option for 2" pumps



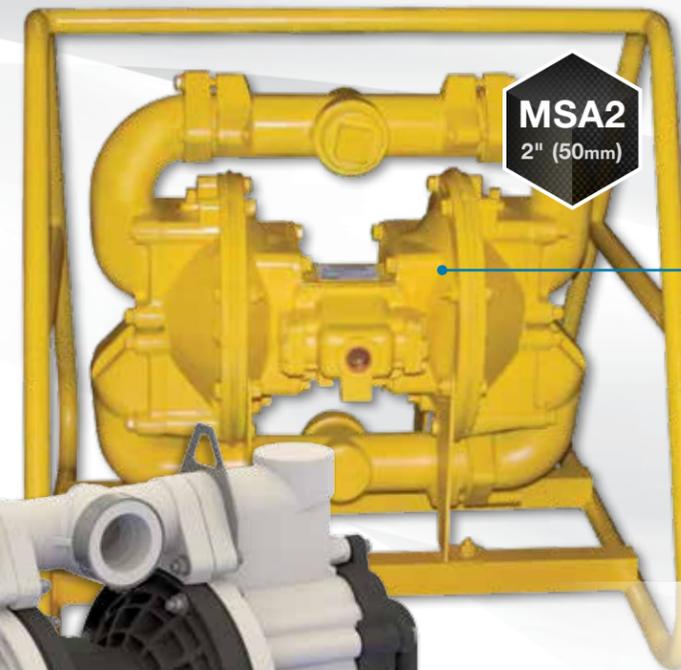
**MSA3**  
3" (75mm)



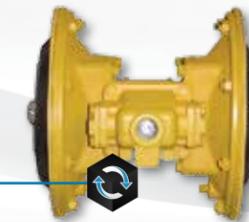
### Recommended Applications:

- Mine Face Dewatering • Drift Dewatering
- Water Evacuation • Lagoon Sludges • Muck / Slime / Slurry

MSA2 is available in Roll Cage or Skid Base configuration



**MSA2**  
2" (50mm)



**Common Air Center Section**  
for reduced parts inventory  
Fits MSA2 flap valve and MSB2 ball valve pumps



**HD20F**  
2" (50mm)

## Accessories



**Filter Regulators**  
Reliable filter / regulators specifically developed for air operated double diaphragm pumps

**Strainers**  
Suction stub and strainer kits prevent large particles from damaging pumps

### SPECIFICATIONS

PUMP MODELS	Connection Style	Pipe Size	Displacement Per Stroke	Max Flow Per Minute	Max Solids Handling	Max Discharge Pressure	Wetted Materials	Non-Wetted Materials	Elastomers
		inch (mm)	gal (liter)	gal (liter)	inch (mm)	psi (bar)			
MSA3	3" 125# ANSI Flange	3 (75)	1.62 (6.13)	260 (988)	3 (75)	125 (8.6)	AL	AL	B, N, S
MSA2	2" NPT / BSP	2 (50)	.43 (1.63)	140 (530)	2 (50)	125 (8.6)	AL, CI	AL	B, N, S
HD20F	2" ANSI / DIN Flange / NPT / BSP	2 (50)	.50 (1.90)	150 (567)	1.8 (45.7)	100 (7)	P	P	B, E, H, N, S, FKM

AL = Aluminum | CI = Cast Iron | P = Polypropylene | B = Nitrile (Buna) | E = EPDM | H = Hytrel® | N = Neoprene | S = Santoprene® | FKM = Fluorocarbon  
Santoprene® is a registered trademark of Exxon Mobil Corp. Hytrel® is a registered trademark of E.I. du Pont de Nemours and Company.

# BALL VALVE MINING PUMPS

MINING DUTY AND STANDARD DUTY AODD BALL VALVE PUMPS FOR MINING APPLICATIONS

## Performance & Reliability

-  **Top Discharge**  
For venting entrained air
-  **All Bolted Construction**  
Durable and leak free design
-  **Durable Diaphragm Connecting Rods**  
Guaranteed to not bend or yield in operation
-  **Portable**  
Handles available for easy transport
-  **ESADS+Plus Air Valve**  
Externally Serviceable Air Distribution System
-  **Available Certifications**  
CE Ex
-  **Deadheads Safely & Runs Dry**  
No pump or system damage
-  **Superior Dry Prime**  
Dry suction lift up to 20' (6m) of water
-  **Weighted Ball Check Valves**  
Ideal for abrasive and viscous fluids, sludge & slurries



### Recommended Applications:

- Water Evacuation • Lagoon Sludges
- Slurries • Belt Head Clean-up Dewatering



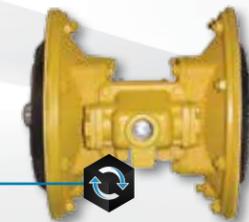
**S30**  
3" (75mm)

**S20**  
2" (50mm)



**MSB2**  
2" (50mm)

MSB2 shown with optional strainer base



**Common Air Center Section**  
for reduced parts inventory  
Fits MSB2 ball valve and MSA2 flap valve pumps

### S20 & S30 Options



- Non-metallic**  
S20 and S30 pumps are available in non-metallic materials for leaching chemicals
- Handles**  
S20 and S30 pumps are available with handles for easier portability

### Accessories



**Filter Regulators**  
Reliable Filter / Regulators specifically developed for air operated double diaphragm pumps

SPECIFICATIONS									
PUMP MODELS	Connection Style	Pipe Size	Displacement Per Stroke	Max Flow Per Minute	Max Solids Handling	Max Discharge Pressure	Wetted Materials	Non-Wetted Materials	Elastomers
		inch (mm)	gal (liter)	gal (liter)	inch (mm)	psi (bar)			
MSB2	2" NPT / BSP	2 (50)	.43 (1.63)	135 (511)	.25 (6.35)	125 (8.6)	AL	AL	B, N, S
S20	2" NPT / BSP / 150# ANSI Flange	2 (50)	.43 (1.63)	140 (530)	.25 (6.35)	125 (8.6)	AL, CI, Hast	AL, CI, SS	B, E, N, S, FKM, P
S30	3" ANSI / DIN Flange / NPT / BSP	3 (75)	.94 (3.56)	235 (889)	.38 (9.65)	125 (8.9)	AL, CI, Hast	AL, CI, SS	B, E, N, S, FKM, P

AL = Aluminum | SS = Stainless Steel | CI = Cast Iron | Hast = Alloy C | B = Nitrile (Buna) | E = EPDM | N = Neoprene | S = Santoprene® | FKM = Fluorocarbon | P = PTFE  
Santoprene® is a registered trademark of Exxon Mobil Corp.

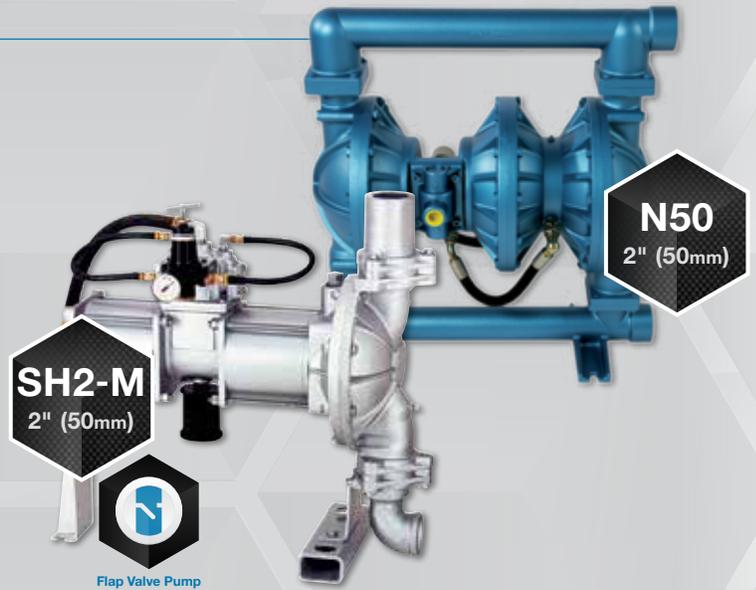
# SPECIALTY PUMPS

FOR MINING APPLICATIONS

## High Pressure Pumps

SANDPIPER SH2-M Single Diaphragm High Pressure Metallic Pumps deliver discharge pressure twice the inlet pressure, up to 250 PSI (17.2 BAR). Designed to move fluids containing up to 2 inch solids that require higher discharge pressures. Available in cast iron and stainless steel with various elastomer options. Equipped with elastomeric seals and components that are compatible with various chemicals.

Blagdon N50 High Pressure Pumps provide enhanced power in applications where pressure is paramount and flow rate is an issue. Using two air chambers to double the air per stroke, these pumps achieve discharge pressures up to 238 PSI (16 BAR) with flow rates as high as 90 GPM (341 LPM).

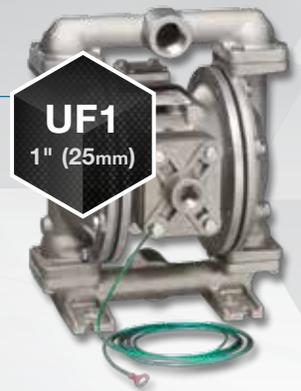


## Air Operated Submersible Centrifugal Pumps

SludgeMaster™ Submersible, Air-Powered Centrifugal Pumps handle mud, leaves, twigs, sand, sludge, and soft solids to 1½" (3.8cm). High capacity, low head. These pumps weigh only 59 pounds (26kg), and can fit through an opening as small as 14" (35cm). Sturdy construction for rough handling and long life. Optional rock screen available.

## UL Listed Pumps

SANDPIPER® UL Pumps are designed to meet UL79 (Underwriters Laboratory) standards for diaphragm pumps handling flammable liquids. The pumps feature all aluminum construction with approved Nitrile or Virgin PTFE elastomers and are fully groundable to prevent static discharge. In addition, SANDPIPER Pumps are ATEX95a Compliant making safety our utmost concern.



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**SANDPIPER®**

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