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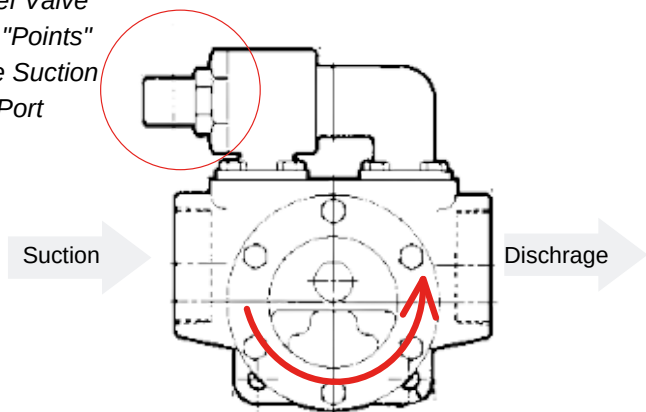
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Steps to Find the Rotation of a Viking Gear Pump:

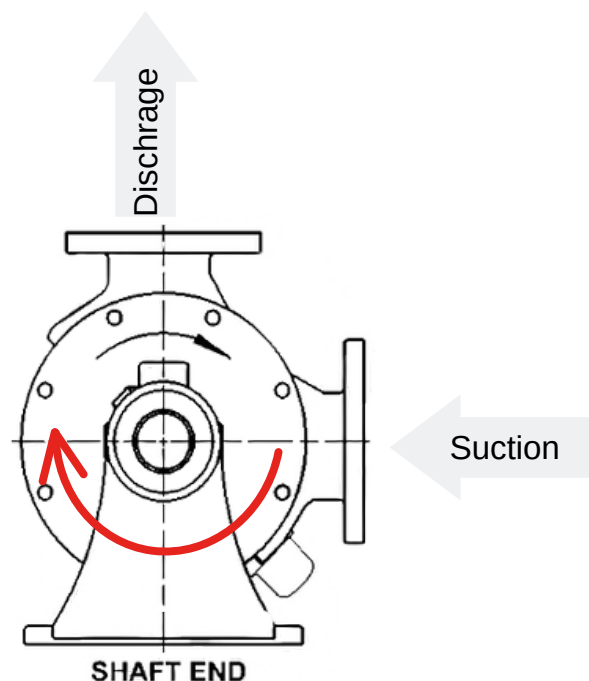
- 1) Check for rotation arrows.
- 2) Check for a Relief Valve. The relief valve cap will "point" to the suction port of the pump.
- 3) Identify the port connected to the suction piping.
- 4) Find the "long" way around from the suction port to the discharge port. This longer path is the correct rotation.

Direction of Rotation for a Viking Internal Gear Pump with RV

Relief Valve
Cap "Points"
to the Suction
Port



Rotation is the "Long" Way Around from
Suction to Discharge



Viking Gear Pump with Clockwise
Rotation, Viewed From the Shaft
End